



CNC Set Up / Operator

SGS Tool Company, a premier manufacturing employer in Munroe Falls, Ohio, has been servicing the metal cutting industry for over 50 years has several CNC Set Up / Operator opportunities within its manufacturing facilities.

CNC Set Up & Operations Primary Functions

The position is responsible for accurate and effective set-up and/or operation of 3 and 6 axis CNC machines, manual machines, or other related equipment.

Key matrices:

- Setup and assess machine operations; movement of parts, gauges, dials, machine sounds to determine potential equipment failures.
- Troubleshoot equipment; modify programming parameters to resolve set up problems.
- Interpret drawings, and/or item attributes and follow routings.
- Performs in-process inspections at first tool produced and periodically through the job run as required.
- Maintains product specifications by utilizing the appropriate inspection equipment as required.
- Maintains and adjusts machine feeds and speeds and; perform routine maintenance and lubrication as required.
- Have knowledge of specifications and proper use of diamond wheels, and ability to properly dress, maintain, and balance wheels as required.
- Be able to use machine specific software programs as required.
- Troubleshoot and correct set up problems, and have full knowledge of all tooling required.
- Complete all job related documentation and shop floor data collection accurately.
- Adhere to all aspects of the Quality Management System.

Requirements

2 Years of CNC and/or previous tool grinding experience preferred. Working knowledge of Decimal and metric system, basic mathematical application required. Working knowledge of Micrometer, precision scale, indicator, and other required test/inspection equipment required. The selected candidate must meet all hiring selection requirements including comprehensive e testing, background screening, pre-employment drug screen and physical.

Are you up for this rewarding challenge?

Please fax your resume to 330-686-2128, email to hr@sgstool.com or mail to SGS - HR 54 South Main Street, Munroe Falls, Ohio 44262. (EOE) **Prefer Local candidates. No phone calls please.**