

Series 20-CCR – Multi-Flute – Carbon-Fiber Composite Router Speed and Feed Recommendations – Fractional and Metric



Dry • Seco • Sec

Diameter	Spindle Speed – rpm	Feed Rate
3/8	3,600 – 6,000	30 – 60 ipm
10mm	3,400 – 5,700	750 – 1,500 mm/min
1/2	2,700 – 4,500	30 – 60 ipm
12mm	2,900 – 4,800	750 – 1,500 mm/min

With Flood Coolant • Con sistema refrigerante por inmersión • Avec mouillage abondant de fluide de refroidissement

Diameter	Spindle Speed – rpm	Feed Rate
3/8	10,000 – 15,000	90 – 120 ipm
10mm	9,500 – 14,500	2,300 – 3,000 mm/min
1/2	7,500 – 11,500	90 – 120 ipm
12mm	7,900 – 12,000	2,300 – 3,000 mm/min